

MTA **MOTORIZED ROLLER** I/O

Compatible with all common industry standards



SIMPLE SYSTEM INTEGRATION

The Motorized Rollers from MTA with integrated motor controller offer the highest compatibility with established industry standards. This makes system integration very easy.

Through integration into the automation world of **Bihl+Wiedemann**, the leading provider of automation components with AS-Interface, accumulation routes for container conveyor technology can be equipped with gearless motor rollers from MTA very quickly and easily.

The simple connection technology reduces the amount of wiring to a minimum and drastically reduces installation costs.

In addition, more than 100 motor rollers can be efficiently connected with just one Ethernet node.





MTA Motorized Roller

Gearless, this motorized roller is durable, quiet and completely maintenance and wear-free. The energyefficient drive system reduces emissions, ensures sustainability and protects the environment.

The application area is the precise transport of packages and containers on accumulation routes with a container weight of up to 50 kg. The individual adjustment of mechanical performance, clamping length, diameter and tube properties enables almost unlimited application possibilities in the area of stationary conveyor technology.

Power	23 W and 35 W
Motor controller	Integrated
I/O interface	1x analog input for speed 1x digital input for direction of rotation 1x digital output for errors
Power supply	24 VDC and 48 VDC
Speed	0 - 1 m/s

ASi motor modules

Motor modules with outputs for 2 or 4 gearless motorized rollers are available for control.



- High data width: 4, 8 or 16 bytes of process data
- Short cycle time of just 1.27 ms
- Cyclic writing of speeds and ramps
- Connection of up to 8 light sensors
- Voltage supply: 24 VDC and 48 VDC
- Integration of ZPA logic

ZPA (zero pressure accumulation)

ZPA ensures clearly defined distances between the conveyed goods and prevents the containers from accidentally colliding. ZPA is also energy efficient because energy is only consumed when the material is actually being transported in the system.

- ZPA function integrated in the ASi master
- also freely programmable
- ly of the control system
- No programming or wiring to the PLC required
- functions.





• Pre-programmed (single inlet, single outlet, block outlet, sleep/awake mode,...) and

• The entire conveyor technology therefore functions autonomously and independent-

• Integration into the Bihl+Wiedemann Software Suite enables convenient planning, parameterisation and commissioning of the entire conveyor line including the ZPA

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